

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/15



### Order data

|              |              |
|--------------|--------------|
| Order number | 264826 ST/15 |
| GTIN         |              |
| Item class   | 29D          |

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SVQBR

suitable indexable insert: VB.. 1103..

Approach angle: 107.5 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

|  |       |
|--|-------|
| Centre offset $L_3$                      | 17 mm |
| ISO code indexable cutting head          | SVQBR |
| Minimum pre-drill $\varnothing D_{\min}$ | 32 mm |
| Insert size                              | 11 mm |
| Overall length L                         | 35 mm |

|                           |                       |
|---------------------------|-----------------------|
| Insert screw              | 320624 2              |
| suitable indexable insert | VB.. 1103..           |
| Shank Ø                   | 25 mm                 |
| Cutting point / joint     | 25 mm                 |
| Insert assignment         | left-hand and neutral |
| Approach angle            | 107.5 degrees         |
| Application type          | right-hand            |
| Through-coolant           | yes                   |
| Type of product           | Cutting head          |

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## Accessories

|                         |          |
|-------------------------|----------|
| Torx-screw No. 2 Type 2 | 320624 2 |
|-------------------------|----------|