

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/17



Order data

Order number	264826 ST/17
GTIN	2050002059276
Item class	29D

Description

Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: SVQBR

suitable indexable insert: VB.. 1604..

Approach angle: 107.5 degrees

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 27 mm

Technical description

Insert screw	320626 S05/07
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Insert size	16 mm
Insert assignment	left-hand and neutral
ISO code indexable cutting head	SVQBR

suitable indexable insert	VB.. 1604..
Centre offset L ₃	27 mm
Overall length L	40 mm
Cutting point / joint	40 mm
Approach angle	107.5 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320626 2
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