

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/2



Order data

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|--------------|-------------|
| Order number | 264826 ST/2 |
| GTIN | |
| Item class | 29D |

Description

Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: PCLNR

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{\min}$: 40 mm

Centre offset L_3 : 22 mm

Technical description

| | |
|--|-----------------------|
| suitable indexable insert | CN.. 1204.. |
| Insert assignment | left-hand and neutral |
| Minimum pre-drill $\varnothing D_{\min}$ | 40 mm |
| Centre offset L_3 | 22 mm |
| Shank \varnothing | 32 mm |

| | |
|---------------------------------|--------------|
| Lever screw | 320611 P01 |
| Lever | 320612 P01 |
| ISO code indexable cutting head | PCLNR |
| Shim | 320610 P01 |
| Overall length L | 35 mm |
| Insert size | 12 mm |
| Spring pin | 320618 P01 |
| Cutting point / joint | 32 mm |
| Approach angle | 95 degrees |
| Application type | right-hand |
| Through-coolant | yes |
| Type of product | Cutting head |

Accessories

| | |
|------------------------------------|------------|
| Intermediate spacer No. 1 Type P01 | 320610 P01 |
| Clamping screw No. 3 Type P01 | 320611 P01 |
| Tube pin No. 7 Type P01 | 320618 P01 |
| Toggle lever No. 4 Type P01 | 320612 P01 |