

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/3



Order data

Order number	264826 ST/3
GTIN	
Item class	29D

Description

Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: PCLNR

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 27 mm

Technical description

Lever	320612 P01
Centre offset L_3	27 mm
Spring pin	320618 P01
Insert size	12 mm
Cutting point / joint	40 mm

ISO code indexable cutting head	PCLNR
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Overall length L	40 mm
Insert assignment	left-hand and neutral
suitable indexable insert	CN.. 1204..
Lever screw	320611 P01
Shim	320610 P01
Shank \varnothing	40 mm
Approach angle	95 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Intermediate spacer No. 1 Type P01	320610 P01
Clamping screw No. 3 Type P01	320611 P01
Tube pin No. 7 Type P01	320618 P01
Toggle lever No. 4 Type P01	320612 P01