

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/4



### Order data

Order number	264826 ST/4
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: PDUNR

suitable indexable insert: DN.. 1506..

Approach angle: 93 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 40 mm

Centre offset  $L_3$ : 22 mm

### Technical description

suitable indexable insert	DN.. 1506..
Lever	320612 P05
Lever screw	320611 P05
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Spring pin	320618 P05

Insert assignment	left-hand and neutral
ISO code indexable cutting head	PDUNR
Insert size	15 mm
Overall length L	35 mm
Cutting point / joint	32 mm
Shank Ø	32 mm
Centre offset L <sub>3</sub>	22 mm
Shim	320610 P05
Approach angle	93 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Toggle lever No. 4 Type P05	320612 P05
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P05	320610 P05
Clamping screw No. 3 Type P05	320611 P05