

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/5**Order data**

Order number	264826 ST/5
GTIN	
Item class	29D

Description**Suitable for :**Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: PDUNR

suitable indexable insert: DN.. 1506..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{min}$: 50 mmCentre offset L_3 : 27 mm**Technical description**

Lever screw	320611 P05
Shank $\varnothing$	40 mm
Insert assignment	left-hand and neutral
Spring pin	320618 P05
Insert size	15 mm

Overall length L	40 mm
Cutting point / joint	40 mm
Minimum pre-drill Ø D _{min}	50 mm
Lever	320612 P05
Centre offset L ₃	27 mm
ISO code indexable cutting head	PDUNR
suitable indexable insert	DN.. 1506..
Shim	320610 P05
Approach angle	93 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P05	320611 P05
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P05	320610 P05
Toggle lever No. 4 Type P05	320612 P05