

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/8



### Order data

Order number	264826 ST/8
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: SCLCR

suitable indexable insert: CC.. 1204..

Approach angle: 95 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 50 mm

Centre offset  $L_3$ : 27 mm

### Technical description

Overall length L	40 mm
Insert size	12 mm
Insert assignment	left-hand and neutral
ISO code indexable cutting head	SCLCR
suitable indexable insert	CC.. 1204..

Shank Ø	40 mm
Minimum pre-drill Ø $D_{\min}$	50 mm
Cutting point / joint	40 mm
Centre offset $L_3$	27 mm
Approach angle	95 degrees
Spare part	320620 2
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320620 2
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