

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/9



### Order data

Order number	264826 ST/9
GTIN	2050002058194
Item class	29D

### Description

#### Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SDQCR

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

Insert screw	320626 S05/07
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Insert size	11 mm
Overall length L	35 mm
Centre offset $L_3$	17 mm

Insert assignment	left-hand and neutral
Cutting point / joint	25 mm
ISO code indexable cutting head	SDQCR
suitable indexable insert	DC.. 11T3..
Approach angle	107.5 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320624 2
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