

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/1



Order data

Order number	264827 ST/1
GTIN	
Item class	29D

Description

Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: PCLNL

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

ISO code indexable cutting head	PCLNL
Shim	320610 P01
Spring pin	320618 P01
suitable indexable insert	CN.. 1204..
Lever	320612 P01

Insert size	12 mm
Overall length L	35 mm
Lever screw	320611 P01
Cutting point / joint	25 mm
Centre offset L ₃	17 mm
Insert assignment	right-hand and neutral
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Shank \varnothing	25 mm
Approach angle	95 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Tube pin No. 7 Type P01	320618 P01
Clamping screw No. 3 Type P01	320611 P01
Toggle lever No. 4 Type P01	320612 P01
Intermediate spacer No. 1 Type P01	320610 P01