

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/10



### Order data

Order number	264827 ST/10
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: SDQCL

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 40 mm

Centre offset  $L_3$ : 22 mm

### Technical description

Insert assignment	right-hand and neutral
Cutting point / joint	32 mm
Insert screw	320624 2
Centre offset $L_3$	22 mm
Shank $\varnothing$	32 mm

ISO code indexable cutting head	SDQCL
suitable indexable insert	DC.. 11T3..
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Overall length L	35 mm
Insert size	11 mm
Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320624 2
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