

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/11



### Order data

Order number	264827 ST/11
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: SDQCL

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 50 mm

Centre offset  $L_3$ : 27 mm

### Technical description

Cutting point / joint	40 mm
ISO code indexable cutting head	SDQCL
Insert size	11 mm
suitable indexable insert	DC.. 11T3..
Shank $\varnothing$	40 mm

Minimum pre-drill $\varnothing D_{\min}$	50 mm
Centre offset $L_3$	27 mm
Insert screw	320624 2
Insert assignment	right-hand and neutral
Overall length L	40 mm
Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

---

## Accessories

Torx-screw No. 2 Type 2	320624 2
-------------------------	----------