

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/12



Order data

Order number	264827 ST/12
GTIN	
Item class	29D

Description

Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SDUCL

suitable indexable insert: DC.. 11T3..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

Cutting point / joint	25 mm
Shank \varnothing	25 mm
Centre offset L_3	17 mm
Insert screw	320624 2
Insert size	11 mm

ISO code indexable cutting head	SDUCL
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Overall length L	35 mm
Insert assignment	right-hand and neutral
suitable indexable insert	DC.. 11T3..
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320624 2
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