

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/13



### Order data

Order number	264827 ST/13
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: SDUCL

suitable indexable insert: DC.. 11T3..

Approach angle: 93 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 40 mm

Centre offset  $L_3$ : 22 mm

### Technical description

Insert size	11 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Centre offset $L_3$	22 mm
Cutting point / joint	32 mm
ISO code indexable cutting head	SDUCL

Insert screw	320624 2
Insert assignment	right-hand and neutral
Overall length L	35 mm
suitable indexable insert	DC.. 11T3..
Shank Ø	32 mm
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320624 2
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