

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/15



### Order data

Order number	264827 ST/15
GTIN	2050002059399
Item class	29D

### Description

#### Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SVQBL

suitable indexable insert: VB.. 1103..

Approach angle: 107.5 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

suitable indexable insert	VB.. 1103..
Cutting point / joint	25 mm
Insert size	11 mm
Insert assignment	right-hand and neutral
Centre offset $L_3$	17 mm

Insert screw	320624 2
ISO code indexable cutting head	SVQBL
Overall length L	35 mm
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320624 2
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