

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/17



Order data

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| Order number | 264827 ST/17 |
| GTIN | 2050002059412 |
| Item class | 29D |

Description

Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: SVQBL

suitable indexable insert: VB.. 1604..

Approach angle: 107.5 degrees

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 27 mm

Technical description

| | |
|---------------------------------|---------------|
| Insert screw | 320626 S05/07 |
| suitable indexable insert | VB.. 1604.. |
| Centre offset L_3 | 27 mm |
| Insert size | 16 mm |
| ISO code indexable cutting head | SVQBL |

| | |
|--|------------------------|
| Overall length L | 40 mm |
| Minimum pre-drill $\varnothing D_{\min}$ | 50 mm |
| Insert assignment | right-hand and neutral |
| Cutting point / joint | 40 mm |
| Approach angle | 107.5 degrees |
| Application type | left-hand |
| Through-coolant | yes |
| Type of product | Cutting head |

Accessories

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|-------------------------|----------|
| Torx-screw No. 2 Type 2 | 320626 2 |
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