

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/2



### Order data

Order number	264827 ST/2
GTIN	2050001912114
Item class	29D

### Description

#### Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: PCLNL

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 40 mm

Centre offset  $L_3$ : 22 mm

### Technical description

Centre offset $L_3$	22 mm
Shim	320610 P01
suitable indexable insert	CN.. 1204..
Lever	320612 P01
ISO code indexable cutting head	PCLNL

Overall length L	35 mm
Insert assignment	right-hand and neutral
Spring pin	320618 P01
Cutting point / joint	32 mm
Insert size	12 mm
Minimum pre-drill $\varnothing D_{\min}$	40 mm
Lever screw	320611 P01
Approach angle	95 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P01	320618 P01
Clamping screw No. 3 Type P01	320611 P01