

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/3



Order data

Order number	264827 ST/3
GTIN	2050001912121
Item class	29D

Description

Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: PCLNL

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 27 mm

Technical description

ISO code indexable cutting head	PCLNL
Shim	320610 P01
Lever	320612 P01
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Lever screw	320611 P01

Centre offset L ₃	27 mm
Insert size	12 mm
Spring pin	320618 P01
Overall length L	40 mm
Insert assignment	right-hand and neutral
suitable indexable insert	CN.. 1204..
Cutting point / joint	40 mm
Approach angle	95 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P01	320611 P01
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P01	320610 P01