

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/4**Order data**

Order number	264827 ST/4
GTIN	2050002059290
Item class	29D

Description**Suitable for :**

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: PDUNL

suitable indexable insert: DN.. 1506..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{min}$: 40 mm

Centre offset L_3 : 22 mm

Technical description

Overall length L	35 mm
Spring pin	320618 P05
Insert assignment	right-hand and neutral
Shim	320610 P05
Minimum pre-drill $\varnothing D_{min}$	40 mm

Centre offset L ₃	22 mm
Cutting point / joint	32 mm
Insert size	15 mm
Lever screw	320611 P05
ISO code indexable cutting head	PDUNL
suitable indexable insert	DN.. 1506..
Lever	320612 P05
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw No. 3 Type P05	320611 P05
Intermediate spacer No. 1 Type P05	320610 P05
Toggle lever No. 4 Type P05	320612 P05
Tube pin No. 7 Type P05	320618 P05