

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/6



Order data

Order number	264827 ST/6
GTIN	2050002059313
Item class	29D

Description

Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SCLCL

suitable indexable insert: CC.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{\min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

Cutting point / joint	25 mm
suitable indexable insert	CC.. 1204..
Insert assignment	right-hand and neutral
ISO code indexable cutting head	SCLCL
Minimum pre-drill $\varnothing D_{\min}$	32 mm

Centre offset L ₃	17 mm
Insert size	12 mm
Overall length L	35 mm
Insert screw	320626 S05/07
Approach angle	95 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320620 2
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