

SWISS TOOLS

## Cutting head, left-hand, System / insert size: ST/8



### Order data

Order number	264827 ST/8
GTIN	2050002059320
Item class	29D

### Description

#### Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 40 mm

ISO code indexable cutting head: SCLCL

suitable indexable insert: CC.. 1204..

Approach angle: 95 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 50 mm

Centre offset  $L_3$ : 27 mm

### Technical description

ISO code indexable cutting head	SCLCL
Minimum pre-drill $\varnothing D_{\min}$	50 mm
suitable indexable insert	CC.. 1204..
Cutting point / joint	40 mm
Insert screw	320626 S05/07

Insert assignment	right-hand and neutral
Centre offset L <sub>3</sub>	27 mm
Insert size	12 mm
Overall length L	40 mm
Approach angle	95 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

---

## Accessories

Torx-screw No. 2 Type 2	320620 2
-------------------------	----------