

SWISS TOOLS

Cutting head, left-hand, System / insert size: ST/9



Order data

Order number	264827 ST/9
GTIN	2050002059337
Item class	29D

Description

Suitable for :

Boring bar shanks No. 320102; 320103; 320407 and 320408.

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SDQCL

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 degrees

Minimum pre-drill $\varnothing D_{\min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

Centre offset L_3	17 mm
Insert screw	320626 S05/07
Insert size	11 mm
ISO code indexable cutting head	SDQCL
Insert assignment	right-hand and neutral

Overall length L	35 mm
Cutting point / joint	25 mm
Minimum pre-drill $\varnothing D_{\min}$	32 mm
suitable indexable insert	DC.. 11T3..
Approach angle	107.5 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320624 2
-------------------------	----------