

Cutting head, left-hand, System / insert size: QC/25



Order data

Order number	264835 QC/25
GTIN	4251414902640
Item class	29D

Description

Suitable for :

Boring bar shanks No. 264890; 264894 and 264900.

Note:

All QC system interchangeable cutting heads can be combined with all QC system boring bar shanks (irrespective of shank \varnothing).

System: QC

Cutting point / joint: 20 mm

ISO code indexable cutting head: SDUCL

suitable indexable insert: DC.. 11T3..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{\min}$: 26 mm

Centre offset L_3 : 15 mm

Technical description

Centre offset L_3	15 mm
Minimum pre-drill $\varnothing D_{\min}$	26 mm
suitable indexable insert	DC.. 11T3..

Insert screw	269023 2
Overall length L	20 mm
System	QC
ISO code indexable cutting head	SDUCL
Cutting point / joint	20 mm
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw Type 2	269023 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw	269432
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500