

Cutting head, right-hand, System / insert size: DM/42**Order data**

Order number	264838 DM/42
GTIN	4251414902671
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DDUNR

suitable indexable insert: DN.. 1506..

Approach angle: 93 degrees

Minimum pre-drill Ø D_{min}: 48 mm

Centre offset L₃: 27 mm

Technical description

Shim	259033 3
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Approach angle	93 degrees
Minimum pre-drill Ø D _{min}	48 mm
Cutting point / joint	40 mm
Centre offset L ₃	27 mm
Clamp, screw, O-ring	259036 4
Shim screw	259027 2
Overall length L	35 mm
System	DM
ISO code indexable cutting head	DDUNR
suitable indexable insert	DN.. 1506..
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Shim	259225
Shim screw	259612
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamp unit	259506
Shim Type 3	259033 3
Clamp unit Type 4	259036 4
Shim screw 10 pieces Type 2	259027 2