

**Cutting head, right-hand, System / insert size: DM/43****Order data**

|              |               |
|--------------|---------------|
| Order number | 264838 DM/43  |
| GTIN         | 4251414902817 |
| Item class   | 29D           |

**Description****Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

**Suitable for :**

Boring bar shanks No. 264910 / 4930 / 4934.

**Note:**

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DTUNR

suitable indexable insert: TN.. 1604..

Approach angle: 93 degrees

Minimum pre-drill Ø D<sub>min</sub>: 48 mm

Centre offset L<sub>3</sub>: 27 mm

**Technical description**

|                                 |       |
|---------------------------------|-------|
| ISO code indexable cutting head | DTUNR |
|---------------------------------|-------|

|                                      |              |
|--------------------------------------|--------------|
| System                               | DM           |
| Minimum pre-drill Ø D <sub>min</sub> | 48 mm        |
| Clamp, screw, O-ring                 | 259036 2     |
| Centre offset L <sub>3</sub>         | 27 mm        |
| Shim                                 | 259033 4     |
| Overall length L                     | 35 mm        |
| Approach angle                       | 93 degrees   |
| Shim screw                           | 259027 1     |
| suitable indexable insert            | TN.. 1604..  |
| Cutting point / joint                | 40 mm        |
| Application type                     | right-hand   |
| Through-coolant                      | yes          |
| Type of product                      | Cutting head |

## Accessories

|                             |          |
|-----------------------------|----------|
| Shim screw                  | 259611   |
| Clamp unit                  | 259503   |
| Shim                        | 259226   |
| Clamp unit Type 2           | 259036 2 |
| Shim screw 10 pieces Type 1 | 259027 1 |
| Shim Type 4                 | 259033 4 |