

Cutting head, right-hand, System / insert size: DM/44



Order data

Order number	264838 DM/44
GTIN	4251414902985
Item class	29D

Description

Version:

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank - \varnothing).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DVUNR

suitable indexable insert: VN.. 1604..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{\min}$: 50 mm

Centre offset L_3 : 29 mm

Technical description

Cutting point / joint	40 mm
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ISO code indexable cutting head	DVUNR
System	DM
suitable indexable insert	VN.. 1604..
Shim screw	259027 3
Minimum pre-drill $\varnothing D_{\min}$	50 mm
Approach angle	93 degrees
Clamp, screw, O-ring	259036 7
Shim	259033 5
Overall length L	35 mm
Centre offset L_3	29 mm
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamp unit	259509
Shim screw	259613
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim	259227
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim screw	259614
Clamp unit	259507
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Shim	259228
Shim screw 10 pieces Type 3	259027 3
Shim screw 10 pieces Type 4	259027 4
Clamp unit Type 7	259036 7

Clamp unit Type 5	259036 5
Shim Type 5	259033 5
Shim Type 6	259033 6