

**Cutting head, right-hand, System / insert size: DM/50****Order data**

|              |               |
|--------------|---------------|
| Order number | 264838 DM/50  |
| GTIN         | 4251414902930 |
| Item class   | 29D           |

**Description****Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

**Suitable for :**

Boring bar shanks No. 264910 / 4930 / 4934.

**Note:**

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: SVUCR

suitable indexable insert: VC.. 1604..

Approach angle: 93 degrees

Minimum pre-drill Ø D<sub>min</sub>: 49 mm

Centre offset L<sub>3</sub>: 27 mm

**Technical description**

|                                 |       |
|---------------------------------|-------|
| ISO code indexable cutting head | SVUCR |
|---------------------------------|-------|

|                                      |              |
|--------------------------------------|--------------|
| suitable indexable insert            | VC.. 1604..  |
| Centre offset L <sub>3</sub>         | 27 mm        |
| Approach angle                       | 93 degrees   |
| Insert screw                         | 269023 1     |
| Overall length L                     | 32 mm        |
| System                               | DM           |
| Cutting point / joint                | 40 mm        |
| Minimum pre-drill Ø D <sub>min</sub> | 49 mm        |
| Application type                     | right-hand   |
| Through-coolant                      | yes          |
| Type of product                      | Cutting head |

## Accessories

|                                                                                      |             |
|--------------------------------------------------------------------------------------|-------------|
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15                               | 674248 TX15 |
| Clamping screw Type 1                                                                | 269023 1    |