

Cutting head, right-hand, System / insert size: DM/51**Order data**

Order number	264838 DM/51
GTIN	4251414902800
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**. For threading inserts size 16.

Suitable for :

Boring bar shanks No. 264910; 264930 and 264934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DIR

suitable indexable insert: 16

Approach angle: 90 degrees

Minimum pre-drill $\varnothing D_{\min}$: 48 mm

Centre offset L_3 : 25 mm

Technical description

Shim screw	269027 3
Overall length L	35 mm
Shim	279820 1
ISO code indexable cutting head	DIR
Centre offset L ₃	25 mm
Approach angle	90 degrees
System	DM
suitable indexable insert	16
Cutting point / joint	40 mm
Minimum pre-drill Ø D _{min}	48 mm
Clamp, screw, O-ring	279835 1
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamp unit Type 1	279835 1
Shim Type 1	279820 1