

**Cutting head, right-hand, System / insert size: DM/52****Order data**

|              |               |
|--------------|---------------|
| Order number | 264838 DM/52  |
| GTIN         | 4251414902831 |
| Item class   | 29D           |

**Description****Version:**

Interchangeable cutting heads for **vibration-damping base bodies**. For threading inserts size 22.

**Suitable for :**

Boring bar shanks No. 264910; 264930 and 264934.

**Note:**

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DIR

suitable indexable insert: 22

Approach angle: 90 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 48 mm

Centre offset  $L_3$ : 25 mm

**Technical description**

|                     |       |
|---------------------|-------|
| Centre offset $L_3$ | 25 mm |
|---------------------|-------|

|                                      |              |
|--------------------------------------|--------------|
| ISO code indexable cutting head      | DIR          |
| suitable indexable insert            | 22           |
| Shim screw                           | 259027 2     |
| Minimum pre-drill Ø D <sub>min</sub> | 48 mm        |
| System                               | DM           |
| Overall length L                     | 40 mm        |
| Clamp, screw, O-ring                 | 279835 3     |
| Cutting point / joint                | 40 mm        |
| Shim                                 | 279820 4     |
| Approach angle                       | 90 degrees   |
| Application type                     | right-hand   |
| Through-coolant                      | yes          |
| Type of product                      | Cutting head |

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## Accessories

|                   |          |
|-------------------|----------|
| Shim screw Type 2 | 259027 2 |
| Shim Type 4       | 279820 4 |
| Clamp unit Type 1 | 279835 1 |
| Shim Type 1       | 279820 1 |