

Cutting head, left-hand, System / insert size: DM/40**Order data**

Order number	264839 DM/40
GTIN	4251414902459
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910; 264930 and 264934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DCLNL

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{min}$: 48 mm

Centre offset L_3 : 27 mm

Technical description

Overall length L	35 mm
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Approach angle	95 degrees
Clamp, screw, O-ring	259036 17
Shim screw	259027 2
Centre offset L ₃	27 mm
ISO code indexable cutting head	DCLNL
Shim	259033 2
System	DM
suitable indexable insert	CN.. 1204..
Minimum pre-drill Ø D _{min}	48 mm
Cutting point / joint	40 mm
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Clamp unit	259505
Clamp unit Type 17	259036 17
Shim Type 2	259033 2
Shim screw Type 2	259027 2
Shim screw	259612
Clamp unit Type 3	259036 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim	259224