

## Cutting head, left-hand, System / insert size: DM/42



### Order data

Order number	264839 DM/42
GTIN	4251414902695
Item class	29D

### Description

#### Version:

Interchangeable cutting heads for **vibration-damping base bodies**.

#### Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

#### Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DDUNL

suitable indexable insert: DN.. 1506..

Approach angle: 93 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 48 mm

Centre offset  $L_3$ : 27 mm

### Technical description

Clamp, screw, O-ring	259036 4
----------------------	----------

Cutting point / joint	40 mm
Overall length L	35 mm
Centre offset L <sub>3</sub>	27 mm
ISO code indexable cutting head	DDUNL
Shim screw	259027 2
suitable indexable insert	DN.. 1506..
Approach angle	93 degrees
Shim	259033 3
Minimum pre-drill $\varnothing D_{\min}$	48 mm
System	DM
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

## Accessories

Shim screw	259612
Shim	259225
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamp unit	259506
Shim Type 3	259033 3
Shim screw 10 pieces Type 2	259027 2
Clamp unit Type 4	259036 4