

Cutting head, left-hand, System / insert size: DM/44**Order data**

Order number	264839 DM/44
GTIN	4251414902992
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DVUNL

suitable indexable insert: VN.. 1604..

Approach angle: 93 degrees

Minimum pre-drill Ø D_{min}: 50 mm

Centre offset L₃: 29 mm

Technical description

Cutting point / joint	40 mm
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Minimum pre-drill Ø D _{min}	50 mm
suitable indexable insert	VN.. 1604..
Clamp, screw, O-ring	259036 18
Shim	259033 5
Centre offset L ₃	29 mm
Shim screw	259027 3
System	DM
Overall length L	35 mm
ISO code indexable cutting head	DVUNL
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Shim screw	259613
Shim	259227
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamp unit	259509
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 5	259033 5
Shim screw 10 pieces Type 3	259027 3
Clamp unit Type 18	259036 18
Clamp unit Type 7	259036 7