

Cutting head, left-hand, System / insert size: DM/45**Order data**

Order number	264839 DM/45
GTIN	4251414903012
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank -Ø).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DWLNL

suitable indexable insert: WN.. 0804..

Approach angle: 95 degrees

Minimum pre-drill Ø D_{min}: 48 mm

Centre offset L₃: 27 mm

Technical description

Cutting point / joint	40 mm
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suitable indexable insert	WN.. 0804..
Centre offset L ₃	27 mm
Overall length L	35 mm
Shim screw	259027 4
Minimum pre-drill Ø D _{min}	48 mm
Clamp, screw, O-ring	259036 17
System	DM
Approach angle	95 degrees
ISO code indexable cutting head	DWLNL
Shim	259033 6
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim	259228
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Shim screw	259614
Clamp unit	259502
Shim screw 10 pieces Type 4	259027 4
Clamp unit Type 1	259036 1
Shim Type 6	259033 6