

Cutting head, left-hand, System / insert size: DM/46



Order data

Order number	264839 DM/46
GTIN	4251414902428
Item class	29D

Description

Version:

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910 / 4930 / 4934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank - \varnothing).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: SCLCL

suitable indexable insert: CC.. 1204..

Approach angle: 95 degrees

Minimum pre-drill $\varnothing D_{\min}$: 49 mm

Centre offset L_3 : 27 mm

Technical description

Cutting point / joint	40 mm
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Approach angle	95 degrees
System	DM
Centre offset L ₃	27 mm
ISO code indexable cutting head	SCLCL
Insert screw	269022 4
Overall length L	32 mm
suitable indexable insert	CC.. 1204..
Minimum pre-drill Ø D _{min}	49 mm
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw	269406
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 3	269022 3
Clamping screw Type 4	269022 4