

Cutting head, left-hand, System / insert size: DM/48



Order data

Order number	264839 DM/48
GTIN	4251414902572
Item class	29D

Description

Version:

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910; 264930 and 264934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: SDUCL

suitable indexable insert: DC.. 11T3..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{\min}$: 49 mm

Centre offset L_3 : 27 mm

Technical description

Centre offset L_3	27 mm
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ISO code indexable cutting head	SDUCL
Overall length L	32 mm
Shim	269007 1
suitable indexable insert	DC.. 11T3..
Minimum pre-drill $\varnothing D_{\min}$	49 mm
System	DM
Insert screw	269023 3
Shim screw	269013 1
Cutting point / joint	40 mm
Approach angle	93 degrees
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw Type 3	269023 3
Clamping screw	269433
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15