

Cutting head, left-hand, System / insert size: DM/50**Order data**

Order number	264839 DM/50
GTIN	4251414902961
Item class	29D

Description**Version:**

Interchangeable cutting heads for **vibration-damping base bodies**.

Suitable for :

Boring bar shanks No. 264910; 264930 and 264934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

Through-coolant: yes

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: SVUCL

suitable indexable insert: VC.. 1604..

Approach angle: 93 degrees

Minimum pre-drill $\varnothing D_{\min}$: 49 mm

Centre offset L_3 : 27 mm

Technical description

Cutting point / joint	40 mm
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Shim screw	269015 2
Centre offset L ₃	27 mm
System	DM
suitable indexable insert	VC.. 1604..
Minimum pre-drill Ø D _{min}	49 mm
Shim	259033 5
Insert screw	269023 3
Approach angle	93 degrees
ISO code indexable cutting head	SVUCL
Overall length L	32 mm
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamping screw Type 1	269023 1
Clamping screw	269433
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 3	269023 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500