

Cutting head, left-hand, System / insert size: DM/51



Order data

Order number	264839 DM/51
GTIN	4251414902862
Item class	29D

Description

Version:

Interchangeable cutting heads for **vibration-damping base bodies**. For threading inserts size 16.

Suitable for :

Boring bar shanks No. 264910; 264930 and 264934.

Note:

All DM system interchangeable cutting heads can be combined with all DM system boring bar shanks (irrespective of shank dia).

System: DM

Cutting point / joint: 40 mm

ISO code indexable cutting head: DIL

suitable indexable insert: 16

Approach angle: 90 degrees

Minimum pre-drill $\varnothing D_{\min}$: 48 mm

Centre offset L_3 : 25 mm

Technical description

Approach angle	90 degrees
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System	DM
Shim screw	269027 3
ISO code indexable cutting head	DIL
Overall length L	35 mm
Minimum pre-drill $\varnothing D_{\min}$	48 mm
Clamp, screw, O-ring	279835 2
Shim	279820 1
suitable indexable insert	16
Centre offset L_3	25 mm
Cutting point / joint	40 mm
Application type	left-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Clamp unit Type 2	279835 2
Shim Type 1	279820 1