

Garant**VCGT 050102, Grade: HB7025-1**

Order data

Order number	268095 HB7025-1
GTIN	4062406575946
Item class	21I

Description

VCGT 050102 HB7025-1 Grade: HB7025-1

Chip breaker: SF

Cutting depth a_p : 0.05 - 0.4 mmFeed f : 0.03 - 0.3 mm/rev.Cutting speed v_c main application: 80 - 180 m/min

Technical description

Number of changes/inserts	2
Cutting depth a_p	0.05 - 0.4 mm
ISO code indexable insert	VCGT 050102
Chip breaker	SF
Grade	HB7025-1
Corner radius	0.2 mm
Main application	P

Feed f	0.03 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting speed v_c main application	80 - 180 m/min
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning