

Garant**VCGT 050102, Grade: HB7125-1**

Order data

Order number	268095 HB7125-1
GTIN	4062406575953
Item class	21I

Description

VCGT 050102 HB7125-1 Grade: HB7125-1

Chip breaker: VF

Cutting depth a_p : 0.05 - 0.4 mmFeed f : 0.03 - 0.2 mm/rev.Cutting speed v_c main application: 70 - 150 m/min

Technical description

Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.2 mm/rev.
ISO code indexable insert	VCGT 050102
Grade	HB7125-1
Tool material	Carbide
Main application	M
Corner radius	0.2 mm

Cutting depth a_p	0.05 - 0.4 mm
Number of changes/inserts	2
Cutting speed v_c main application	70 - 150 m/min
Chip breaker	VF
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning