

Garant
VCGW 050101, Cutting edge version: G

Order data

Order number	268097 G
GTIN	4062406578152
Item class	21H

Description
Version:

CBN version.

Grade: BU7220

Chip breaker: G

Cutting edge version: G

 Cutting depth a_p : 0.03 - 0.08 mm

 Feed f : 0.04 - 0.06 mm/rev.

 Cutting speed v_c main application: 80 - 140 m/min

Technical description

Tool material	CBN
Cutting depth a_p	0.03 - 0.08 mm
Grade	BU7220
Chip breaker	G
Feed f	0.04 - 0.06 mm/rev.

Main application	H
Cutting edge version	G
Corner radius	0.1 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCGW 050101
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 m/min
Type of product	Indexable insert for turning