

**Garant**
**VCGW 050101, Cutting edge version: N**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268099 N      |
| GTIN         | 4062406576004 |
| Item class   | 21L           |

**Description**
**Version:**

PCD version.

Cutting edge version: N

 Cutting depth  $a_p$ : 0.05 - 1 mm

 Feed  $f$ : 0.03 - 0.035 mm/rev.

 Cutting speed  $v_c$  main application: 120 - 800 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Tool material                        | PCD                  |
| Feed $f$                             | 0.03 - 0.035 mm/rev. |
| ISO code indexable insert            | VCGW 050101          |
| Corner radius                        | 0.1 mm               |
| Main application                     | N                    |
| Cutting speed $v_c$ main application | 120 - 800 m/min      |
| Cutting edge version                 | N                    |

|                     |                              |
|---------------------|------------------------------|
| Cutting depth $a_p$ | 0.05 - 1 mm                  |
| Cutting conditions  | slightly interrupted         |
| Type of product     | Indexable insert for turning |