

Garant
"4 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 10 mm

Order data

Order number	268404 10
GTIN	4062406272821
Item class	21X

Description
Version:

Plain shank.

Application:

1. Facing of end faces.
2. Drilling (drilling out and drilling from solid) – flat drilled hole end.
3. Internal longitudinal turning.
4. External longitudinal turning.

Note:

- **Choose corner radii and toolholder size as large as possible.**
- **Drilling tolerance + 0.15 mm (for drilling processes with a driven tool).**
- **When drilling greater than nominal Ø, residual material will remain.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Reach L_1 : 15 mm

Shank Ø D_s : 12 mm

Overall length L: 90 mm

suitable indexable insert: ZCMX 05..

Pack of insert screws: 269028 40 (IP6; 0.6 Nm)

Technical description

Shank Ø D_s	12 mm
Pack of insert screws	269028 40 (IP6; 0.6 Nm)
Nominal Ø D	10 mm
Reach L_1	15 mm

suitable indexable insert	ZCMX 05..
Overall length L	90 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 40	269028 40
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