

Garant
ZCMX 050204, Grade: HBZ120


Order data

Order number	268420 HBZ120
GTIN	4062406273668
Item class	21E

Description

ZCMX 050204 HBZ120 Grade: HBZ120
 Cutting depth a_p : 0.4 - 2 mm
 Feed rate when turning: 0.1 - 0.3 mm
 Feed rate when drilling: 0.03 - 0.12 mm
 Cutting speed v_c main application: 90 - 200 m/min

Technical description

Number of changes/inserts	2
Corner radius	0.4 mm
ISO code indexable insert	ZCMX 050204
Grade	HBZ120
Cutting conditions	continuous
Cutting speed v_c main application	90 - 200 m/min
Tool material	Carbide

Main application	M
Cutting depth a_p	0.4 - 2 mm
Coating	PVD
Feed rate when drilling	0.03 - 0.12 mm
Feed rate when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	10 mm
Type of product	Indexable insert for turning