

Garant
ZCMX 060204, Grade: HBZ310


Order data

Order number	268423 HBZ310
GTIN	4062406273828
Item class	21E

Description

ZCMX 060204 HBZ310 Grade: HBZ310
 Cutting depth a_p : 0.2 - 4 mm
 Feed rate when turning: 0.05 - 0.4 mm
 Feed rate when drilling: 0.03 - 0.3 mm
 Cutting speed v_c main application: 200 - 600 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	continuous
ISO code indexable insert	ZCMX 060204
Coating	PVD
Cutting depth a_p	0.2 - 4 mm
Cutting speed v_c main application	200 - 600 m/min
Main application	N
Tool material	Carbide

Grade	HBZ310
Number of changes/inserts	2
Feed rate when drilling	0.03 - 0.3 mm
Feed rate when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	12 mm
Type of product	Indexable insert for turning