

Garant**ZCMX 080304, Grade: HBZ120**

Order data

Order number	268425 HBZ120
GTIN	4062406273934
Item class	21E

Description

ZCMX 080304 HBZ120 Grade: HBZ120

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 90 - 200 m/min

Technical description

Coating	PVD
Cutting speed v_c main application	90 - 200 m/min
Tool material	Carbide
Number of changes/inserts	2
Cutting conditions	continuous
Corner radius	0.4 mm
Grade	HBZ120

ISO code indexable insert	ZCMX 080304
Main application	M
Cutting depth a_p	0.4 - 2 mm
Feed rate when drilling	0.03 - 0.12 mm
Feed rate when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning