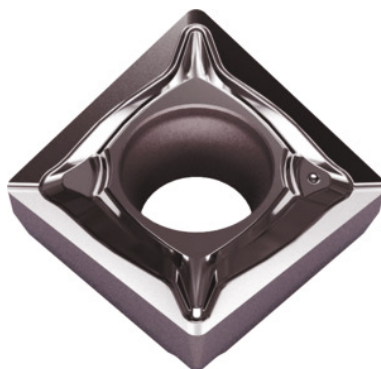


Garant**ZCMX 080304, Grade: HBZ310**

Order data

Order number	268425 HBZ310
GTIN	4062406273927
Item class	21E

Description

ZCMX 080304 HBZ310 Grade: HBZ310

Cutting depth a_p : 0.2 - 4 mm

Feed rate when turning: 0.05 - 0.4 mm

Feed rate when drilling: 0.03 - 0.3 mm

Cutting speed v_c main application: 200 - 600 m/min

Technical description

Cutting conditions	continuous
Grade	HBZ310
Corner radius	0.4 mm
ISO code indexable insert	ZCMX 080304
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	2
Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide

Main application	N
Coating	PVD
Feed rate when turning	0.05 - 0.4 mm
Feed rate when drilling	0.03 - 0.3 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning