

Garant
ZCMX 080308, Grade: HBZ025


Order data

Order number	268427 HBZ025
GTIN	4062406286934
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

suitable for tool dia. D_c : 16 mm

Grade: HBZ025

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 90 - 210 m/min

Technical description

Number of changes/inserts	2
Main application	P
Grade	HBZ025
Cutting depth a_p	0.4 - 2 mm
Tool material	Carbide

Cutting conditions	continuous
Coating	PVD
Cutting speed v_c main application	90 - 210 m/min
Corner radius	0.8 mm
ISO code indexable insert	ZCMX 080308
Feed rate when turning	0.1 - 0.3 mm
Feed rate when drilling	0.03 - 0.12 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning