

Garant**ZCMX 080308, Grade: HBZ120**

Order data

Order number	268427 HBZ120
GTIN	4062406273972
Item class	21E

Description

ZCMX 080308 HBZ120 Grade: HBZ120

Cutting depth a_p : 0.4 - 2 mm

Feed rate when turning: 0.1 - 0.3 mm

Feed rate when drilling: 0.03 - 0.12 mm

Cutting speed v_c main application: 90 - 200 m/min

Technical description

Cutting depth a_p	0.4 - 2 mm
Cutting conditions	continuous
Grade	HBZ120
Number of changes/inserts	2
ISO code indexable insert	ZCMX 080308
Cutting speed v_c main application	90 - 200 m/min
Coating	PVD

Main application	M
Tool material	Carbide
Corner radius	0.8 mm
Feed rate when drilling	0.03 - 0.12 mm
Feed rate when turning	0.1 - 0.3 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning