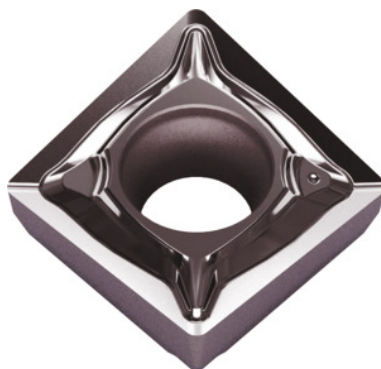


Garant**ZCMX 10T302, Grade: HBZ310**

Order data

Order number	268429 HBZ310
GTIN	4062406273033
Item class	21E

Description

ZCMX 10T302 HBZ310 Grade: HBZ310

Cutting depth a_p : 0.2 - 4 mm

Feed rate when turning: 0.05 - 0.4 mm

Feed rate when drilling: 0.03 - 0.3 mm

Cutting speed v_c main application: 200 - 600 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.2 mm
Number of changes/inserts	2
Grade	HBZ310
ISO code indexable insert	ZCMX 10T302
Cutting speed v_c main application	200 - 600 m/min
Cutting depth a_p	0.2 - 4 mm
Main application	N

Tool material	Carbide
Coating	PVD
Feed rate when drilling	0.03 - 0.3 mm
Feed rate when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	20 mm
Type of product	Indexable insert for turning