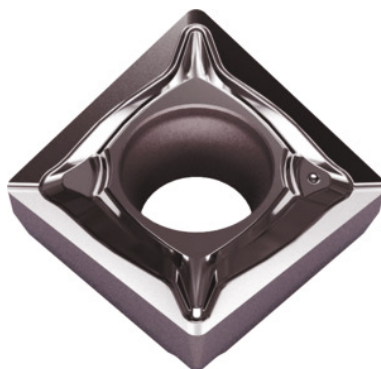


**Garant****ZCMX 10T304, Grade: HBZ310**

## Order data

|              |               |
|--------------|---------------|
| Order number | 268433 HBZ310 |
| GTIN         | 4062406273057 |
| Item class   | 21E           |

## Description

ZCMX 10T304 HBZ310 Grade: HBZ310

Cutting depth  $a_p$ : 0.2 - 4 mm

Feed rate when turning: 0.05 - 0.4 mm

Feed rate when drilling: 0.03 - 0.3 mm

Cutting speed  $v_c$  main application: 200 - 600 m/min

## Technical description

|                                      |                 |
|--------------------------------------|-----------------|
| Tool material                        | Carbide         |
| Main application                     | N               |
| Cutting conditions                   | continuous      |
| Cutting depth $a_p$                  | 0.2 - 4 mm      |
| Cutting speed $v_c$ main application | 200 - 600 m/min |
| ISO code indexable insert            | ZCMX 10T304     |
| Corner radius                        | 0.4 mm          |
| Number of changes/inserts            | 2               |

|                              |                              |
|------------------------------|------------------------------|
| Coating                      | PVD                          |
| Grade                        | HBZ310                       |
| Feed rate when turning       | 0.05 - 0.4 mm                |
| Feed rate when drilling      | 0.03 - 0.3 mm                |
| suitable for tool dia. $D_c$ | 20 mm                        |
| Type of product              | Indexable insert for turning |