

Garant**ZCMX 10T308, Grade: HBZ120**

Order data

Order number	268434 HBZ120
GTIN	4062406273088
Item class	21E

Description

ZCMX 10T308 HBZ120 Grade: HBZ120
Cutting depth a_p : 0.4 - 2 mm
Feed rate when turning: 0.1 - 0.3 mm
Feed rate when drilling: 0.03 - 0.12 mm
Cutting speed v_c main application: 90 - 200 m/min

Technical description

Corner radius	0.8 mm
Coating	PVD
ISO code indexable insert	ZCMX 10T308
Grade	HBZ120
Main application	M
Tool material	Carbide
Cutting speed v_c main application	90 - 200 m/min

Cutting conditions	continuous
Cutting depth a_p	0.4 - 2 mm
Number of changes/inserts	2
Feed rate when turning	0.1 - 0.3 mm
Feed rate when drilling	0.03 - 0.12 mm
suitable for tool dia. D_c	20 mm
Type of product	Indexable insert for turning